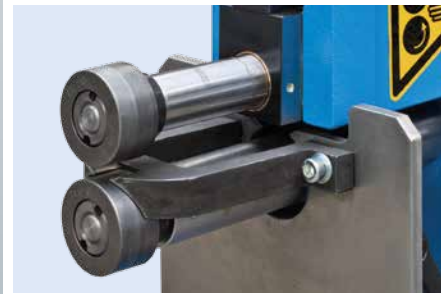


Beading and Flanging Machines

SM 50/63 - SME 50/63

∴ BEADING
∴ FLANGING
∴ CUTTING



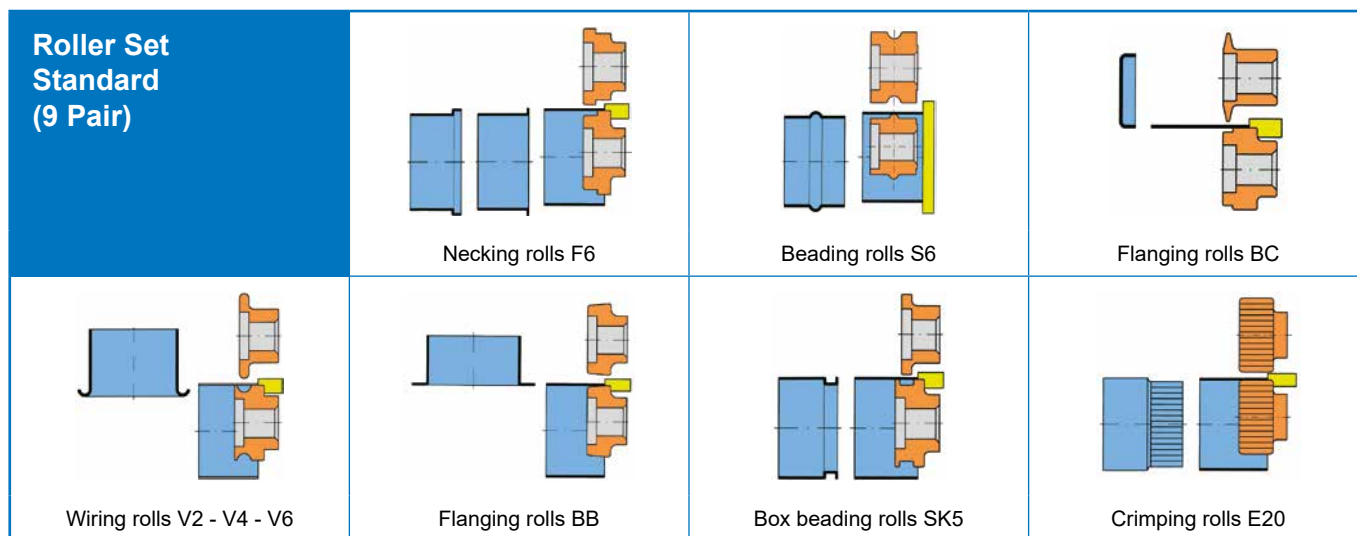
Design features

- Modern design with precision bearings
- Quick adjustment of the the upper shaft with a stable clamping unit
- Cylindrical guiding tube of the lower shaft
- Quick and flexible adjustment of the stop plate with the guiding tube on the lower shaft
- Machine body and subframe can be dismantled for transportation
- Easy operation of the machine by electrical diverter switch and foot switch

Equipment

Equipment	SM 50/63	SME 50/63
Roller Set (9 Pair)	O	O
Storage holder for rolls	X	X
Key for mounting rolls	X	X
Large backplate	X	X
Machine stand	O	O
Power connection cable	/	X
Variable Adjustable drive	/	X
Right/Left direction control	/	X
Packing	X	X

X = Yes · / = No · O = Option



Technical data

Model		SM 50	SM 63	SME 50	SME 63
Centre roll distance	mm	50	63	50	63
Throat depth	mm	200	250	200	250
Ø Rollers admission	mm	20	25	20	25
Sheet thickness (400 N/mm ²)	mm	1,25	1,75	1,25	1,75
Drive		manual	manual	Motor, inf. variable	Motor, inf. variable
Working speed	Step 1	---	---	0 - 9	0 - 9
	Step 2	---	---	0 - 18	0 - 18
Motor power	kW	---	---	0,25	0,55
Voltage	V	---	---	230 V/50 Hz/1~	230 V/50 Hz/1~
Weight without/with machine stand	kg	26/51	65/91	38/63	94/120
Size without ms (L x B x H)	mm	570 x 220 x 440	720 x 260 x 550	600 x 230 x 530	830 x 260 x 550

Further models and versions available on request!

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Prinzing
 ■ MASCHINENBAU ■

Peter Prinzing GmbH, Maschinenbau
 Siechenlach 2
 89173 Lonsee-Urspring (Germany)

Telefon: +49 7336 96100
 Telefax: +49 7336 9610-50
 E-Mail: info@prinzing.eu

Представитель в России:
 ООО «ПО ИП»
 Тел: +7 (812)602-77-08
 E-mail: info@poip.ru
www.poip.ru